



# Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

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## MAINTENANCE OF VACUUM PORTS in CC92 and CC93 TRIMMERS

*This Belvac Technical Bulletin supercedes Technical Bulletin issue 3, volume 3, dated March 2000.*

### Revised Part Number for vacuum port maintenance:

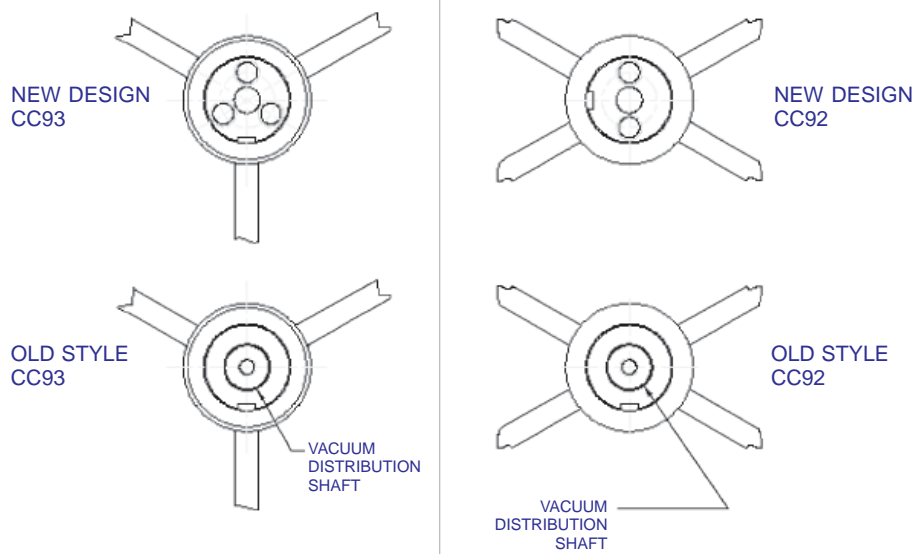
After eliminating the integral vacuum distribution line in the older style Trimmer main shaft, Belvac has relied upon a vacuum port design which utilizes individual 0.44 diameter vacuum ports, in-line with their respective spindle assemblies. These newer vacuum ports have been used in new CC93 R/RL Trimmers since the year 2000. In addition, many customers with Trimmers built prior to that time have replaced their old style vacuum distribution shafts with the newer style.

Cleaning the new style vacuum ports requires only the removal of a pipe plug [0.25-0.28 NPT flush mount pipe plugs] to gain full access. The new brush and handle for this cleaning procedure is provided by Belvac with all new machine orders. When ordering a new cleaning brush, please take note of the revised Belvac part number:

**Brush: C10054**

The part no. for ordering a new **Brush Handle, C21360**, remains the same as before.

Belvac's introduction of the individual vacuum port design reduced the time and effort required to maintain the vacuum ports on the main shafts of the trimmers. *Belvac continues to supply vacuum distribution shafts for those customers who prefer to replace them with their existing shaft design.*



Contact Belvac Sales for more information.