Belvac Production Machinery Technical Bulletin

Information for Customers Operating and Maintaining Belvac Machines

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CC92/93/95 - Checking Depth of Cut

The rocker arm/cam follower assembly used to actuate the pushbutton override button is subject to damage if the depth of cut on a given mounted cartridge is checked on the trimmer using means that are different from that stated below.

Do not perform a depth of cut check on the trimmer. This is only to be accomplished off the machine using Belvac's Depth of Cut Gauge, fixture GA410-CC51. If the depth of cut is performed on the trimmer, the rocker arm is susceptible to an unrecoverable twisting deformation.

The following two pictures show the Depth Of Cut Gauge Fixture GA410-CC51 being used to check the depth of cut on a cartridge (standard duty, heavy duty or Easy Maintenance).

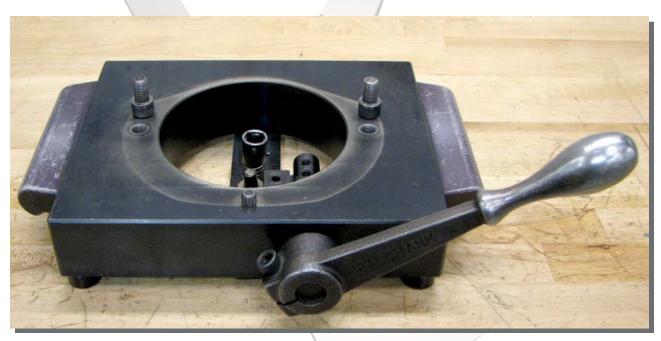


Figure 1, Depth Of Cut Gauge Fixture, #GA410-CC51, without cartridge.



Figure 2. Depth Of Cut Gauge Fixture set up with a CC93 cartridge checking the depth of cut of a can.

Contact Belvac Sales or Service Representatives for additional information.

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Belvac Production Machinery, Inc.