



Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

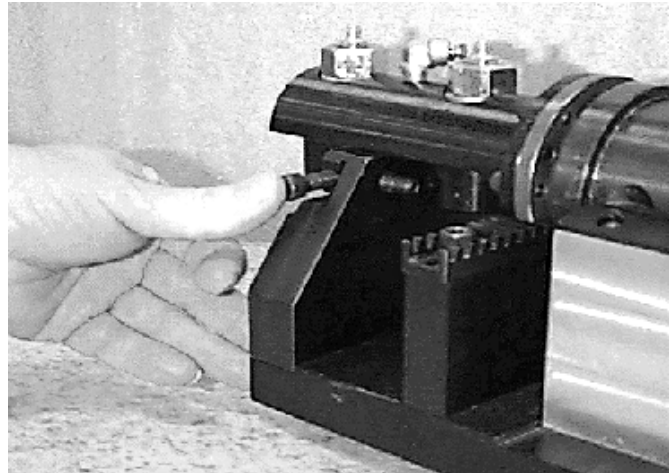
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REFORMER & REPROFILER TOOLING SETUP FIXTURE

Belvac has a Reformer/Reprofiler tooling setup fixture available to assist customers in the precision matching of individual reformer/reprofiler rams to the tooling heads and tooling head spacers. Keeping these parts as matched sets with consistent setup is essential to obtaining accurate product dome forming.

Benefits of this setup fixture are:

- Guarantees accurate and repeatable consistency of setup for each pocket.
- Setup is performed off the machine to prevent production downtime.
- Simulates on-machine condition.



Belvac recommends purchasing one fixture per plant, rather than one fixture per reformer and/or reprofiler turret. If your plant does not have the fixture, use the following part numbers for ordering (these include the fixture and the required alignment gages):

- 1700545 **Reformer** Tooling Setup Fixture Assembly
- 1700546 **Reprofiler** Tooling Setup Fixture Assembly

If your plant already has a fixture and only the alignment gages are required, use the following part numbers for ordering:

Reformer: 1700356 Gage - Reform Roller Alignment

Reprofiler: 1700444 Plate - Indicator Mounting

1700544 Gage - Reprofile Tooling Alignment

Contact Belvac Sales/Service or e-mail at info@belvac.com for more information.