

Belvac Production Machinery Technical Bulletin

Information for Customers Operating and Maintaining Belvac Machines

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Roller Bearing Change – 595K, 595SK Belvac Reformer Tooling

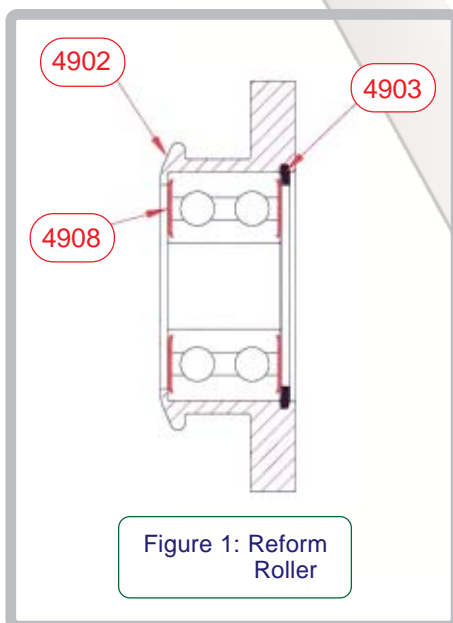
This bulletin is being released to notify customers using Belvac Reformer tooling of a bearing change.

Reported incidents of grease leakage from the double shield bearing (item #4908) currently used in the reform roller (item #4902) prompted our review of a comparable sealed bearing. (Normal life for the bearing averages three months; however, some locations reporting leakage problems had shorter bearing life.)

In response to these concerns, Belvac conducted short-term in-house testing at our facility, and ongoing production testing of a double sealed bearing as replacement for the current shielded version. After three months of production testing, the sealed bearings continue to operate successfully. Belvac will continue to monitor the initial test site.

Based on these test results, Belvac will supply all future reform tooling assemblies and spare part orders for individual roller assemblies with the new sealed bearing #C93092, effective January 04, 2008.

The new sealed bearing #C93092 is a direct replacement. No additional changes or modifications are required to the reform assembly.



When ordering replacement bearings alone (not reformer rollers), use the following information:

Item Number - 4908

Part Number - C93092 (replaces C22829)

*Contact Belvac Sales or Service
Representatives for additional information.*

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