



Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

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595 Necker Systems Flanger and Reformer Push Plate Insert Color Change

In Belvac's flanging and reforming processes, the push plate incorporates one of the following optional methods to ensure the can does not rotate on the push plate during processing:

- ◆ Replaceable Nitrile Insert
- ◆ Molded/Poured Urethane
- ◆ Flame Sprayed Surface

With respect to the Replaceable Nitrile Inserts (reference drawings 1001244, 1001477, 2701830, 1001576, etc.) Belvac's material supplier is no longer in business. We have secured a new source for this material; however, its formulation is only available in a "tan" color, as opposed to the original "light green" color. Belvac has production tested the new material with equivalent results to the original material.



New Tan Material



Original Light Green Material

Regarding future spares orders for inserts:

- ◆ Existing Insert Part Numbers remain unchanged.
- ◆ Use on new machines as well as existing machines.
- ◆ Spares shipments of the tan material are expected to begin in the 4th quarter of 2006.

Contact Belvac Sales or Service Representatives for additional information.