



# Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

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## 595K Necker Systems Electrical Component Obsolete Notification

The following electrical components are no longer available from the manufacturer. Use direct replacement parts listed below:

ITEM#	OBSOLETE BELVAC PART#	MFG PART#	REPLACEMENT BELVAC PART#	REPLACEMENT MFG PART#
1	C33964	VAA-4EA-KF2-ZE/E2	C52514	VAA-4E4A-KE-ZE/E2
2	C33965	VAA-4EA-KF-ZE/E2	C52514	VAA-4E4A-KE-ZE/E2
3	C33966	VAA-4E-KF2-ZE	C52513	VAA-4E4A-KE-ZE/E2



VAA-4E4A-KE-ZE/E2  
KE switch cabinet module  
4 inputs and 4 outputs



Recently Belvac Production Machinery's Electrical Engineering Department received notice from our local P+F supplier that our standard AS-i modules typically used on our 595K/SK 17 pin and 37 pin Necker systems were no longer available. The new replacement modules will require additional PLC "G" file reconfiguration. For additional information on configuring the PLC "G" file data, you can download the Technical setup manual referenced below.<sup>1</sup>

If additional assistance is needed, please contact Belvac Production Machinery's Electrical Engineering Manager.

This change will only affect the SLC 500 Series PLC SST configuration data. Please notify your purchasing department with the replacement part numbers to help expedite any future orders that may arise.

<sup>1</sup>[http://www.ifmefector.com/Images/Files/ASI\\_Tools/SST\\_SLC\\_V2.1.pdf](http://www.ifmefector.com/Images/Files/ASI_Tools/SST_SLC_V2.1.pdf)

Contact Belvac Sales or Service Representatives for additional information.