



Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

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595K and 595SK Neckers Reformer/Reprofiler Compliant Push Plate

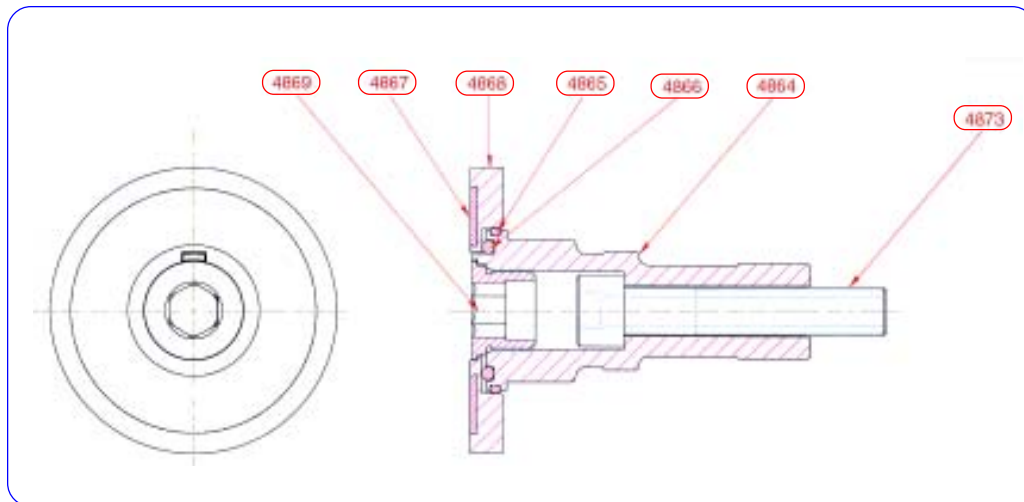
THIS BULLETIN SUPERCEDES ISSUE 07 VOLUME 3 DATED SEPTEMBER 2000.

Reforming and Reprofiling the dome of the can requires a compliant push plate which, over the years, Belvac has offered two versions:

- ◆ Compliant O-Ring Design (*original design with anti-rotation pin*)
- ◆ Compliant Spring Steel Design (*Ref. Technical Bulletin Issue 7, Volume 3, September 2000*)

Based on customer input, the O-ring design is generally favored over the spring steel version. Belvac has redesigned the original O-ring compliant version to include an integral anti-rotation key in place of the original pin for enhanced performance.

The redesigned (interchangeable) push plate assembly #1700987 is shown below:



Belvac offers this design to our customers as follows:

New Ref/Rep Push Plate Assembly (206/204/202/200): 1700987

Qty (12) required per Ref/Rep turret

(Directly replaces: Ref/Rep Push Plate Assemblies #1700584, 1700752 and 1700866)

This new design push plate assembly is standard on all reformers and reprofilers effective September 2004.

Contact Belvac After Market Sales for a quotation.

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