



Belvac Production Machinery Technical Bulletin

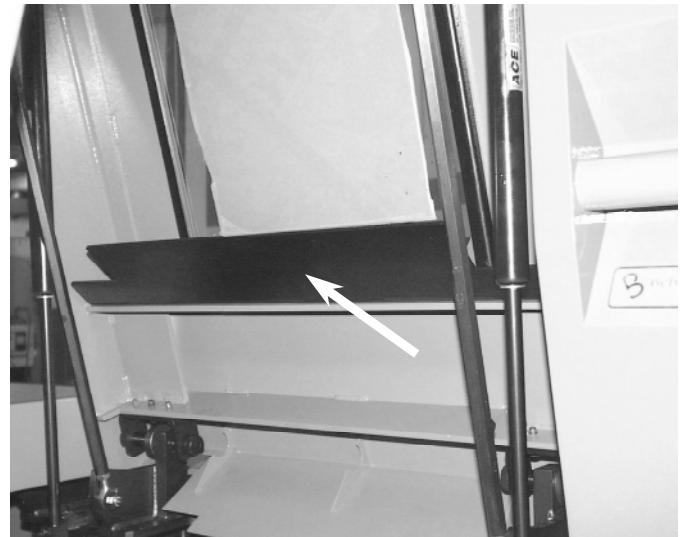
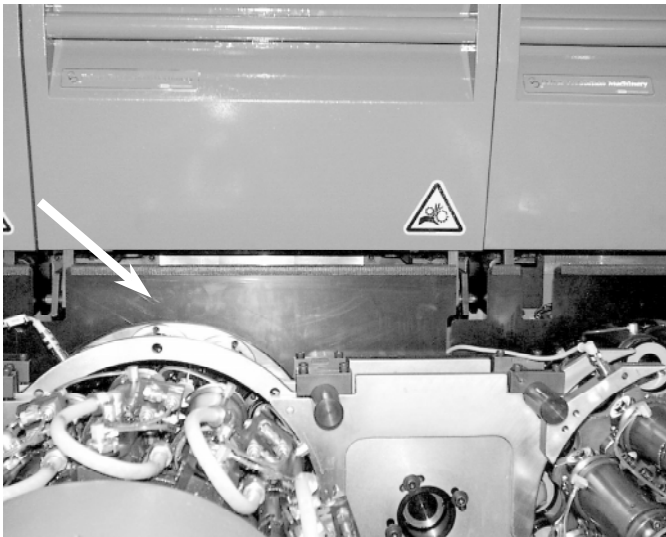
Information for Customers Operating & Maintaining Belvac Machines

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Can Deflector Guard Upgrade - Modular Systems

In the production environment, it is essential to maintain lube line and air line integrity for proper functioning of ram assemblies, as well as supply air pressure for the necking process. It is difficult to keep cans from this area over the course of time. If cans are "flipped" on the tooling side of the turret, there is potential for damage to air and lube lines.

To mitigate this problem, Belvac now has guarding to keep cans away from air and lube lines. The following pictures show the guards installed, the lower guard half mounts across the turret, the upper guard half mounts in the bi-fold guard.



These guard upgrades are specific to:

- Modular Machine Necker Turrets
- Modular Machine Flanger Turrets
- Modular Machine Reformer/Reprofiler Turrets

To order the upgrades refer to the following table:

(next page)

<u>Belvac 595 Modular Neckers with Serial Number up to:</u>		Necker Turret N3021
(Quantity equals number of turrets of each)		Flanger Turret SF468
		Reformer Turret BR063
		Reprofiler Turret BP039
Ram Shield Upgrade Kit:	- Necker Turret on a LH or RH Base	2752944
	- Necker Turret on a Driver Base	2752945
	- Flanger or Reformer Turret on a LH or RH Base	2752946
Drilling Templates (to drill top guard) (Quantity 1 each per machine):		
	- LH and RH Base Guard	2752930
	- Driver Base Guard	2752931

<u>Belvac 595 Modular Neckers with Serial Number at or above:</u>		Necker Turret N3022
(Quantity equals number of turrets of each)		Flanger Turret SF469
		Reformer Turret BR064
		Reprofiler Turret BP040
Ram Shield Upgrade Kit:	- Necker Turret on a LH or RH Base	2752941
	- Necker Turret on a Driver Base	2752942
	- Flanger or Reformer Turret on a LH or RH Base	2752943
Drilling Templates (to drill top guard) (Quantity 1 each per machine):		
	- LH and RH Base Guard	2752932
	- Driver Base Guard	2752933

This design improvement is standard on all new Modular Necking systems effective December 2002.

Contact Belvac Sales or Service Representatives for ordering information.

All Technical Bulletins may be viewed on Belvac's web site, www.belvac.com.