

Belvac Production Machinery Technical Bulletin

Information for Customers Operating and Maintaining Belvac Machines

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NECKING SYSTEMS: Autolube Lube Line Upgrade

Belvac has improved the integrity and longevity of the autolube feed lines, from the injectors to the ram bushing and cam followers. The previous style feed lines were prone to crack or come loose due to fatigue after a few years of running. Belvac investigated feed line alternatives and successfully plant tested a clear polyurethane substitute material on numerous machines. The urethane material now used and recommended has been standard on Belvac Neckers shipped since January 2002.

Can plants may convert to the more pliable feed line by ordering conversion kits as shown below:

Lube Feed Line Upgrade Kits (Quantity on a Per Turret Basis)					
Machine Model	Injector Type	Necker	Flanger	Reformer	Light Tester
595K	<i>Lincoln</i>	2706442	2706443	2706442	2706443
	<i>Lubriquip</i>	2706440	2706441	2706440	2706441
595SK	<i>Lincoln</i>	2706438	2706439	2706438	2706439

Each kit includes pre-cut lube lines and replacement nut/sleeve ferrules.

Contact Belvac Sales or Service Representatives for additional information.

Belvac Production Machinery, Inc.

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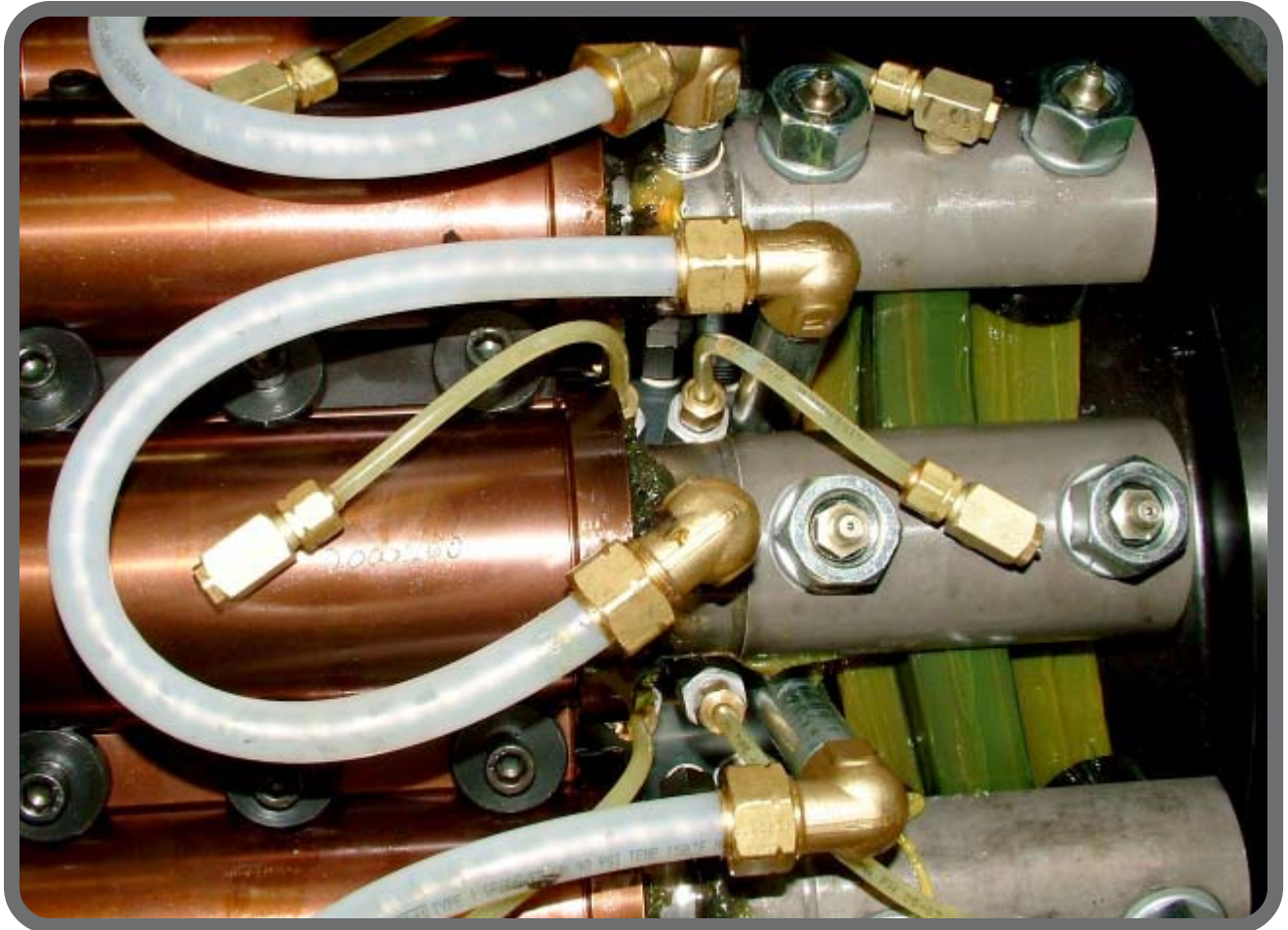


Figure 1-1

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