



Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

ISSUE 3, VOLUME 21, DECEMBER 2018

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RBC CAM FOLLOWERS

Belvac is proud to announce an upcoming change to RBC as Belvac standard cam followers for 595, 590, and 810 machine platforms. These machine platforms have used only McGill cam followers for a number of years in both push and tooling rams. In response to customer inquiries, Belvac has evaluated RBC followers as an alternate for use on necking equipment and determined that followers offered by RBC are successful in 595/590/810 applications when they are installed with proper caution.

All 595/590/810 turrets issued by the Belvac Standard Product Engineering team after December 15th, 2018 will utilize RBC cam followers. Some important details regarding the change:

- Belvac part number C56259 will be used for RBC followers
 - Belvac part numbers 2700693 and C41067 continue to represent McGill followers

PROPER INSTALLATION

- McGill and RBC followers must never be mixed on a single turret
 - See Technical Bulletin Issue 1, Volume 15, April 2012
 - Mixing followers on a turret will lead to premature follower failure
 - Mixing turrets on a machine is acceptable
 - Cam followers are physically marked with vendor name for clarity



Cam Followers prior to installation



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Cam Followers installed on a 595 style ram assembly

Contact Belvac Sales and Service to create a transition plan to RBC followers for existing equipment that is already in Service.