



Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

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BV86 APPLICATOR ROLL REPLACEMENT

Belvac received customer input on premature wear of soft durometer BV86 applicator rolls. To increase the longevity of BV86 applicator rolls, Belvac has introduced "Dual Compound" rolls: a harder durometer core with a soft compound shell. In-house testing has shown, an inner core made of 50A Nitrile provides a secure fit to the core, preventing the softer outer shell from slinging at higher can speeds, therefore extending the life.

Belvac continues to offer the same durometer choices on 1" and 2" sleeves, but with a stiffer inner core. The new rolls are directly interchangeable with the original rolls.

The following table cross-references the single durometer rolls to their directly interchangeable dual durometer roll equivalents.

The new rolls go into effect on all new machines and spares orders effective Jan 2012.

Dual Compound Replacements

Thickness	Durometer	Material	<i>Obsolete Part</i>	Replacement Part
1"	7-11	Urethane	702151	702765
1"	20-25	Urethane	702150	702766
2"	7-11	Urethane	702148	702438
2"	20-25	Urethane	702147	702429
1"	20-25	Nitrile	702205	702767
2"	20-25	Nitrile	N/A	702442